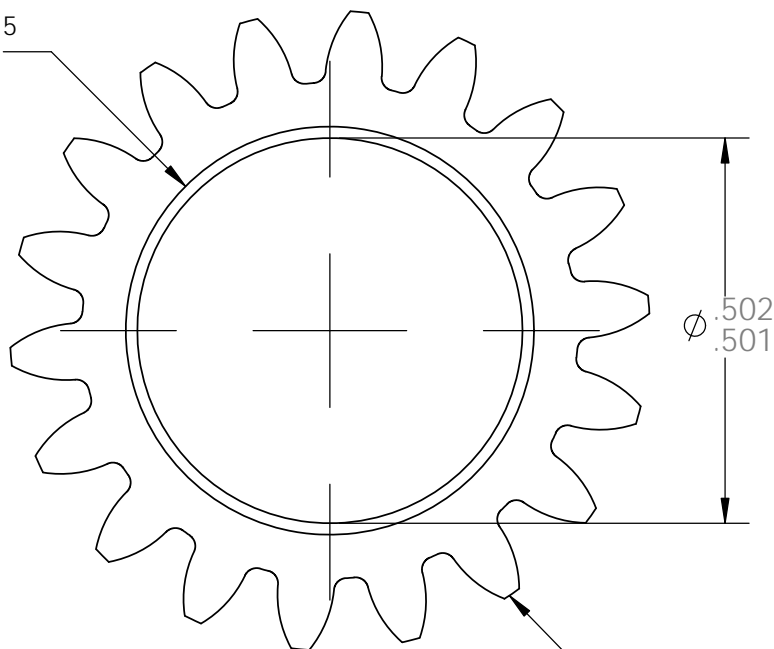
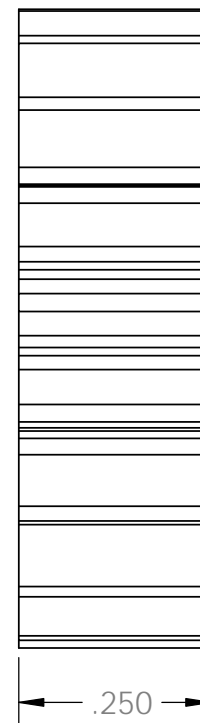


Chamfer .015
Both Sides.



18 Tooth, 24Pitch,
20° Pressure Angle,
.750 Pitch Diameter.



REV	DESCRIPTION	DATE	UNLESS OTHERWISE SPECIFIED:	18T, 20°PA Gear		Tiny-Clutch	
			DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± .010 TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005			Helander Products, Inc. Clinton, Connecticut www.TinyClutch.com P = 860-669-7953 F = 860-669-6756	
			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HELANDER PRODUCTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HELANDER PRODUCTS, INC. IS PROHIBITED.			SIZE A	DWG. NO. 2587
				DRAWN BY: P3 MATERIAL: Steel	SCALE: 4:1	DATE: 9/28/2012	SHEET 1 OF 1