



Sharp To .005 Max.
Corner Break
Both Sides.

19T, 25P - Tooth Profile
To ASA Standards.

REV	DESCRIPTION	DATE	UNLESS OTHERWISE SPECIFIED:	19T, 25P Sprocket			Tiny-Clutch Helander Products, Inc. Clinton, Connecticut www.TinyClutch.com P = 860-669-7953 F = 860-669-6756		
A	Redraw.	8/29/12	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm .010$ TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$	DRAWN BY: P3	SIZE	DWG. NO.	REV		
					A	1929	A		
			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HELANDER PRODUCTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HELANDER PRODUCTS, INC. IS PROHIBITED.	MATERIAL: Steel	SCALE: 2:1	DATE: 8/29/2012	SHEET 1 OF 1		