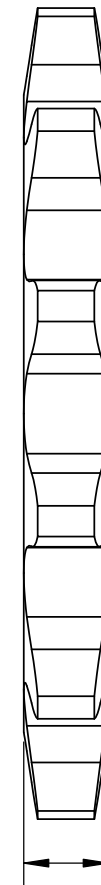


12T, 25P - Tooth Profile
To ASA Standards.



.11

Finish: Black Oxide.

| REV | DESCRIPTION | DATE | UNLESS OTHERWISE SPECIFIED: | <h2>12T, 25P Sprocket</h2> | | |
|-----|-------------|---------|---|---|----------------------|-----------------|
| A | Redraw. | 9/24/12 | DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm .010$ TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$ PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HELANDER PRODUCTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HELANDER PRODUCTS, INC. IS PROHIBITED. | Tiny-Clutch Helander Products, Inc. Clinton, Connecticut www.TinyClutch.com P = 860-669-7953 F = 860-669-6756 | | |
| | | | | SIZE A | DWG. NO. 1840 | REV A |
| | | | | DRAWN BY: P3 | SCALE: 4:1 | DATE: 9/24/2012 |
| | | | | MATERIAL: Steel | SHEET 1 OF 1 | |

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